



These install instructions are of a general nature and are to be referred to when installing a printed Autex Interior Acoustic product, as Print requires slightly different treatment. Please refer to the install instructions for the selected product as well as the below instructions.

These install instructions are designed to assist suitably experienced tradespeople in the installation of printed Autex products to a high standard in common wall and ceiling applications.

For installation support, contact your Autex account manager before you start.

Autex recommends that all persons engaged in the installation of Autex products have full knowledge of the product and installation procedure as set out in the most recent edition of the manufacturer's instructions, and related documents. Copies of these documents are available on request or from the Autex website.

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### Inspection

Before starting the installation of Print, check that the materials have been supplied as ordered and are free from damage or faults. Check colours and product labels to ensure the product has been supplied correctly. Where multiple sheets of Print are required, it is important to check that all product is supplied from one batch.

Due to batch to batch variation, we do not recommend joining different batch lots as this could result in colour variation. Any variations must be reported to Autex prior to commencing the installation.

No claims will be accepted where the job continues with obvious faults, and no consultation with Autex has taken place.

Always ensure that the shop drawings have been signed off before ordering and installing. If there are any inconsistencies noticed, please be sure to contact your Autex account manager. No claims will be accepted where the job continues with obvious faults and no consultation with Autex has taken place.

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### Transportation, Storage & Handling

Print must be transported, stored, and handled with care. Print should be kept dry and stored indoors. Avoid delamination or distortion, and protect edges from being crushed.

Do not accept damaged product. If the product arrives damaged, note the condition on the freight documents and contact Autex immediately.

Goods signed as received in 'good condition' will not be the responsibility of Autex.

Always transport and store Print on a flat, clean, and dry surface.

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### Wall and Surface Preparation

Please refer to the wall and surface preparation of the specified product.

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### On-Site Panel Care

Interior acoustic panels are a semi-rigid product that can be damaged if not handled with care. Avoid bending the packs and panels as this could cause creasing.

Do not store or drop the panels on their corners or edges as this will cause damage.

Clean cloth gloves are ideal when handling panels to avoid soiling.

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### Recommended Adhesive

For installation of products that require the use of adhesives, please refer to the product install instructions for the type of recommended adhesive. It is the installer's responsibility to ensure that any adhesive is fit for its intended purpose.

Please take extra care when using adhesives as the printed side of the panels cannot be cleaned with a citrus cleaner in the way our standard products can.

We recommend using a guard to avoid overspray. Fit the product to the wall and apply pressure by hand. Apply even pressure to ensure adequate adhesive transfer and a strong bond. Be careful not to abrade the surface when making contact with the Print. Do not use a roller to apply pressure on the surface.



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## Installing Print Pattern

Please note, we do not recommend butt joining 25mm Quietspace® Panels.

In situations where Autex Print is to be installed to create a repeated pattern, please be sure to follow the shop drawings provided, and follow these instructions with regards to join placements and layouts.

Please take extra care to ensure the pattern is joined at the correct points to create a seamless finish. Joins should ideally always be vertical, clean, and flat with no gaps or visible compression marks.

Cube™ panels will be manufactured ready for butt joining along the vertical joins.

Panels will be manufactured with additional material added to the length to allow for trimming at the top or bottom of the panels, which should be considered when ordering.

This ensures patterns can be matched easily, and all vertical joins remain consistent. We recommend the use of a sharp utility knife to trim the excess.

We recommend cutting through the face of the Print using a straight edge to ensure a straight cut. Where possible, please place the straight edge on the excess of the panel to reduce friction and rubbing on the part of the Print panel that is to be installed.

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## Installing Print General

Print should always be installed in accordance with these install instructions, and as per the specification detail and customer requirements. If there is conflicting information, you must seek clarification from all appropriate parties before proceeding with the work. It is imperative that the installation is planned before cutting any product. We recommend that you "measure twice and cut once". For further information, please refer to the product install instructions.

Do not rub the Print surface at any point during installation as rubbing may cause surface wear. Do not step on the Print surface, even if it is covered by a protective layer. Avoid scratching the Print surface with a sharp object. As much as possible, do not handle sharp objects near the surface to avoid any unintentional scratches. Ideally Print should be installed in low traffic areas to avoid damage to the Print surface. If you have any concerns about the install location, please contact your Autex account manager.

In instances where Print is being used in conjunction with other Autex or externally supplied componentry, please take extra care when applying these to selected product.

The protective spun bond layer will be removed prior to printing, so please be sure to handle any panels with additional care.

Lay a drop cloth on the floor when removing the product from its packaging to protect the Print surface from any contamination and friction.

Avoid contaminating the Print surface with adhesive, solvents, or any other chemicals during installation. In the case of adhesive spills or surface contamination, do not clean the surface with any liquid. Consult a specialist cleaning company immediately.

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## On Completion

Leave work to the standard required by following all listed procedures. Leave work secure, smooth and free of air bubbles, wrinkles, gaps, stains, and blemishes. Remove debris, unused materials, and waste from the site.

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